

## **ATTACHMENT 3-5**

### **BUDGETARY QUOTATIONS FROM EQUIPMENT MANUFACTURERS**

**COVER SHEET****ENGELHARD**

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ISELIN, NJ 08830  
732-208-6000

POWER GENERATION SALES:  
ENGELHARD CORPORATION  
2205 CHEQUERS COURT  
BEL AIR, MD 21016  
PHONE 410-569-0297  
FAX 410-569-1841

E-Mail Fred\_Booth@ENGELHARD.COM

DATE: April 26, 1999 NO. PAGES 4 (INCLUDING COVER)

TO: RAYTHEON FAX 609-720-2334  
ATTN: Mike Radovich  
  
ENGELHARD  
ATTN: Nancy Ellison

FROM: Fred Booth Ph 410-569-0297 // FAX 410-569-1841

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RE: Allegheny Power  
Simple Cycle Project  
Carnet® CO and NOxCAT™ ZNX™ SCR Catalyst Systems  
Engelhard Budgetary Proposal EPB98385

Dear Mr. Radovich,

We provide Engelhard Budgetary Proposal EPB98385 for Engelhard Carnet® CO and NOxCAT™ ZNX™ High Temperature SCR Catalyst systems. This is per our phone conversation and your FAXed request of April 23, 1999.

Our Proposal is based on:

- CO Catalyst for 80% CO reduction;
- SCR Catalyst for 65% NOx reduction with ammonia slip of 10 ppmvd @ 15% O<sub>2</sub>;
- Scope as noted;
- 4" WG Pressure Drop across catalysts;

We request the opportunity to work with you on this project.

Sincerely yours,

ENGELHARD CORPORATION



Frederick A. Booth  
Senior Sales Engineer

Nancy Ellison - Proposal Administrator

**ENGELHARD CORPORATION**  
**CAMEL® CO CATALYST SYSTEM**  
**NOxCAT™ ZNX™ SCR NOx ABATEMENT CATALYST SYSTEM**

Engelhard Corporation ("Engelhard") offers to supply to Buyer the Camel® metal substrate CO System and NOxCAT™ ZNX™ ceramic substrate SCR systems summarized per the technical data and site conditions provided.

**Scope of Supply**

1. Engelhard Camel® CO catalyst in modules with internal support frame;
2. Engelhard NOxCAT™ ZNX™ SCR catalyst in modules with internal support frame;
3. Duct Section - Internally insulated - to house CO Catalyst, AIG, and SCR Catalysts;
4. Ammonia Delivery System Components - 28% aqueous ammonia to skid

BUDGET PRICES:	Per Turbine	CO System	SCR System
		\$350,000	\$1,030,000
Replacement CO Catalyst		\$250,000	Replacement SCR Catalyst \$ 600,000

**WARRANTY AND GUARANTEE:**

Mechanical Warranty: One year of operation\* or 1.5 years after catalyst delivery, whichever occurs first.

Performance Guarantee: Three (3) years of operation\* or 3.5 years after catalyst delivery, whichever occurs first. Catalyst warranty is prorated over the guaranteed life.

Expected Life 5 - 7 years

**SCR SYSTEM DESIGN BASIS:**

Gas Flow from:	LM6000 Combustion Turbine
Gas Flow:	Horizontal
Fuel:	Natural Gas & Oil
Gas Flow Rate (At catalyst face):	See Performance data - Designed for Gas Velocities within $\pm 15\%$ at the reactor inlet
Temperature (At catalyst face):	Designed for Gas Temperatures must be within $\pm 20^{\circ}\text{F}$ at the reactor Inlet
CO Inlet (At catalyst face):	See Performance Data
CO Reduction	80%
NOx Inlet (At catalyst face):	25 ppmvd @ 15% O <sub>2</sub>
NOx Reduction	65%
NH <sub>3</sub> Slip:	10 ppmvd @ 15% O <sub>2</sub>
Pressure Drop:	4" WG - Nom.

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CO and SCR Catalyst Systems  
Engelhard Budgetary Proposal EPB99396  
April 26, 1999

## Performance Data

### GIVEN / CALCULATED DATA

FUEL	NG	Oil
TURBINE EXHAUST FLOW, lb/hr	973,080	975,240
TURBINE EXHAUST GAS ANALYSIS, % WT.		
N2	72.31	71.92
O2	15.33	15.26
CO2	4.89	5.48
H2O	6.24	5.13
Ar	1.23	1.23
TURBINE EXHAUST GAS ANALYSIS, % VOL		
N2	72.74	73.21
O2	13.50	13.60
CO2	3.13	4.19
H2O	9.76	8.12
Ar	0.87	0.88
GIVEN: TURBINE CO, ppmvd @ 15%O2	36	63
CALC.: TURBINE CO, lb/hr	31.8	57.3
GIVEN: TURBINE NOx, ppmvd @ 15%O2	25	42
CALC.: TURBINE NOx, lb/hr	36.1	62.7
CALC. GAS MOL WT.	28.18	28.52
FLUE GAS TEMP. @ CO and SCR CATALYST, F (+/-20)	816	829

### DESIGN REQUIREMENTS

CO CATALYST CO OUT, ppmvd @ 15%O2	7.2	12.6
SCR CATALYST NOx OUT, ppmvd @ 15%O2	8.75	14.7
NH3 SLIP, ppmvd @ 15%O2	10	10
CO and SCR PRESSURE DROP, "WG - Max.	Nom. 4	Nom. 4

### GUARANTEED PERFORMANCE DATA

CO CATALYST CO CONVERSION, % - Min.	80.0%	80.0%
CO OUT, lb/hr - Max.	8.3	11.5
CO OUT, ppmvd @ 15%O2 - Max.	7.2	12.6
SO2 → SO3 CONVERSION, % - Max.	38%	38%
VOC** CONVERSION, % - Min.	40%	40%
** VOC - NON-METHANE / NON-ETHANE - 50% SATURATED		
CO PRESSURE DROP, "WG - Max.		0.8
SCR CATALYST NOx CONVERSION, % - Min.	65.0%	65.0%
NOx OUT, lb/hr - Max.	12.6	21.9
NOx OUT, ppmvd @ 15%O2 - Max.	6.76	14.7
EXPECTED AQUEOUS NH3 (28% SOL.) FLOW, lb/hr	50.0	73.5
NH3 SLIP, ppmvd @ 15%O2 - Max.	10	10
SCR PRESSURE DROP, "WG - Max.		3.2



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**Scope of Supply:** The equipment supplied is installed by others in accordance with Engelhard design and installation instructions.

Engelhard Camet® CO and NOxCAT™ VNX™ SCR catalyst in modules;  
Internal support frames for catalyst modules - installed inside HRSG internally insulated casing;  
Duct Section with internal insulation to house CO, AIG, and SCR;

Ammonia Delivery System Components: Aqueous (28% Sol.) Ammonia to skid

Ammonia Injection Grid (AIG);

AIG manifold with flow control valves;

NH<sub>3</sub>/Air dilution skid: Pre-piped & wired (including all valves and fittings)

Two (2) dilution air fans, one for back-up purposes

Panel mounted system controls for:

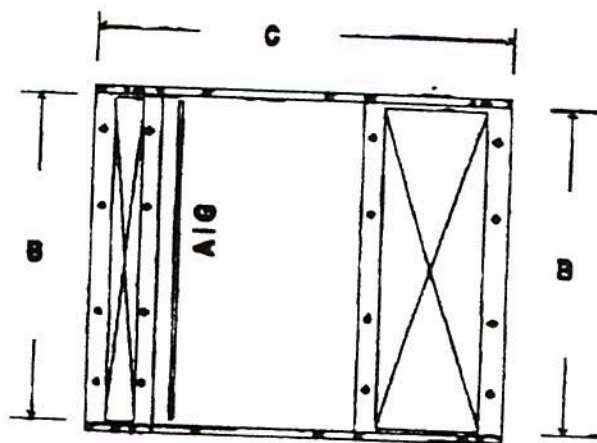
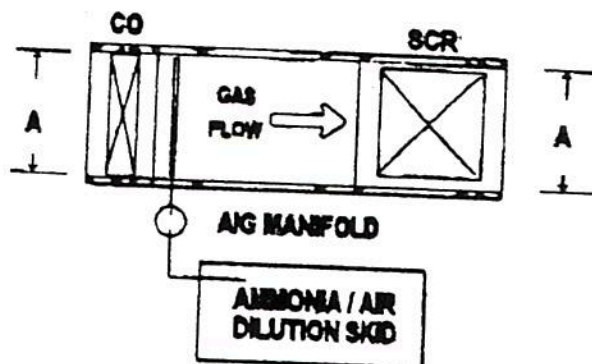
Blowers (on/off/flow indicators)

Air/ammonia flow indicator and controller

System pressure indicators  
Main power disconnect switch

**Assumed Dimensions:**

Inside Liner Width	(A)	27'-0"
Inside Liner Height	(B)	19'-9"
Reactor Depth - CO and SCR	(C)	15'-8"



**Excluded from Scope of Supply:**

Ammonia storage and pumping

Any transitions to and from reactor

Any interconnecting field piping or wiring

Electrical grounding equipment

Titles

Foundations

All Monitors

All other items not specifically listed in Scope of Supply